חP
MICROPRECISION
electironics sa

# Snap Action Switch Catalog 



## If your applioation depends on it.



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## The Company



Microprecision Electronics SA is a company of Swiss origin. Founded in 1956 in the center of Europe, close to Lake Geneva, the company started as a supplier for the Swiss watch industry. Its competencies in the manufacturing of precision parts and components led to the
development of snap action microswitches with a large selection of precise actuators. During the following years Microprecision increased its product range with safety switches.

In 2008, Microprecision Electronics SA extended its presence in North America through the acquisition of Wilbrecht Electronics, a manufacturer of LED indicator lights and metal foil resistors, located in Minnesota.

Today, Microprecision Electronics SA manufactures at its locations in Switzerland and the United States. The product line consists of standard and customized microswitches, limit and safety switches as
well as LED indicator lights. Products are sold through its distribution channel all over the world to customers in Europe, North America and Asia.


## The Products

 ISO microswiches and safety switches are manufactured under an ISO 9001 certified quality system and are also approved to follow the international standards under UL, ENEC and CSA. The products are specifically designed for a low differential travel, a precise actuaFor these reasons, our products are used in the most demanding industrial applications: light actuating force for pressure switc applications, small differential travel in electromagnetic break contro and IP68 for underwater switching applications are just some examples.


Since every company has needs that are specific to its own unique application, we offer our customers tailor-made products. Our experienced engineers use 3D design workstations and are able to make modifications to dimensions, choice of materials, switching parameters as well as design custom actuators.
In Microprecision Electronics SA you will find a partner to help solv your unique switch requirements from early design to final product.


## Terminology

## Contact variations



## Electrical function



[^1]|  |  |  |
| :---: | :---: | :---: |
| Normally open <br> NO (Normally Open) Contact open, force applied needs to be higher than he actuating force to close the contact | Normally closed <br> NC (Normally Closed) contact closed without any force applied. Force applied needs to be higher than the actuating force to open. | Change-over <br> Upon an applied force higher than the actuating force, the moving contact moves from NC to NO |
| Contact Gap | The air gap between two is open. The breaking the distance between needs to be increased <br> The air gap may vary models. This parameter | o contacts of different polarity when the circuit power of a switch depends to a great extent on contacts. For a higher power rating the air gap to prevent any formation of an electrical arc. <br> between 0.2 mm and 0.8 mm depending on the has a direct impact on the differential travel. |

## Positions / Forces

## COMMAND CHARACTERISTICS TERMINOLOGY

ACTUATOR POSITIONS
Pr Free Position
Pr $\begin{aligned} & \text { Free Position } \\ & \text { Position of a ctuator when no external force is } \\ & \text { applied to it }\end{aligned}$

Pa Operating Position Position of the actuator at the instant when an
increasing applied force has iust caused th Increasing applied force has just caused the


Pdr
Release Position
Position of the actuator at the instant when a
decreasing applied force allows the snap action mechanism to return to its initial state.

ACTUATOR TRAVEL
sa $\begin{aligned} & \text { Pre-Travel } \\ & \text { Distance be }\end{aligned}$ Pre-Travel
Distance between the free position
sr Over-Trave Distance between the
the total travel position.
sd Differential Movement Differential Movement
Distance between the operating position and
the release position.
st Total Travel Total Travel
Distance which is the sum of the pre-travel and
the over-travel. The distance between the free position and the total ltravel position at the ac-
tual linits of permissible travel

ACTUATOR FORCES
Fa Actuating Force
That force which must be applied to the actuator to cause it to move from the free position Pr) to the actuating position (Pa). Indicated
in our literature for all actuators and basic models.
Fr Release Force
Release Force
The value to which the applied force must be educed in order to permit the switch to return to its intitial position after operation

Fd Differential force The difference between the actuating force The difference betwee

Fct Total Over-Travel Force Total Over-Travel Force
Force necessary to move the actuator from the free position to the total travel position.


## DIAGRAM APPLIED FORCE-TRAVE



DIAGRAM CONTACT FORCE-TRAVEL
Contact force on the opening contact
$\downarrow$


Bouncing

| ing a firm contact. These bounces may last between 0.2 and 4 ms |
| :--- |
| depending on the type. |
| When used under low power, this bouncing may cause malfunctioning |
| of the connected electronics. It this happens an added low-pass filter |
| may eliminate/reduce this effect. |

Swing over Time
Electrical Life

| Degree of Protection |  | The designation to indicate the degree of protection consists of the letters IP followed by two numerals. The first one indicating the protection of the housing against ingress of solid foreign bodies. <br> The second numeral indicates the protection against harmful intrusion of water as in the table indicated below. |  |
| :---: | :---: | :---: | :---: |
| $1^{\text {st }}$ numeral | Protection against solid objects | $2^{\text {nd }}$ numeral | Protection against water intrusion |
| 0 | Without protection | 0 | Without protection |
| 1 | Protection against solid objects $>50 \mathrm{~mm}$ | 1 | Protection against dripping water |
| 2 | Protection against solid objects $>12.5 \mathrm{~mm}$ | 2 | Protection against dripping water when tilted up to $15^{\circ}$ |
| 3 | Protection against solid objects $>2.5 \mathrm{~mm}$ | 3 | Protection against spraying water |
| 4 | Protection against solid objects $>1 \mathrm{~mm}$ | 4 | Protection against splashing water |
| 5 | Dust protected | 5 | Protection against water jets |
| 6 | Dust tight | 6 | Protection against powerful water jets |
|  |  | 7 | Protection against temporary immersion |
|  |  | 8 | Protection against continuous immersion |

## Approval and Marking

| REACH - RoHS | The products manufactured by Microprecision Electronics SA do not have to be registered or pre-registered under the REACH regulation We have contacted all our suppliers to confirm that there are no substances of concern in the materials from where we receive them. To the best of our knowledge we do not use any substances in our prod ucts and they therefore conform to the REACH and RoHS regulations. |
| :---: | :---: |
| ISO9001 | The norm ISO9001:2008 specifies a quality management system A company has to show its capability to manufacture in a consistent manner product which fulfill customer requirement as well as legal and requatory requirement |
|  | On a regular basis, an external auditing body verifies that Microprecision Electronics SA is complying with the requirements of that norm The actual certification body is AFAD. |

## afan <br> ISO 9001

The actual certification body is AFAQ.

## Mounting

## Position and use

Our microswitches are tested and certified following internationa norms; the following norms are applied to our products:

| UL | UL 61058 | $\mathrm{ciN}_{\text {us }}$ | CSA | C22.2 |
| :---: | :---: | :---: | :---: | :---: |
| EN | EN 61058 | 易 | ATEX | EN 60079 |

The products manufactured by Microprecision Electronics SA do not have to be registered or pre-registered under the REACH regulation We have contacted all our suppliers to confirm that there are no subthe best of our knowledge we do not use any substances in our prod ucts and they therefore conform to the REACH and RoHS regulations

Ae manner product which fulfill customer requirement as well as legal and regulatory requirement.

On a regular basis, an external auditing body verifies that Microprec

## Telescopic Plunger <br> Telescopic Plunger

## Installation Recommendations

The microswitches have to be fixed on a smooth, fat sufface using the recommended screw size. Do tighten the screw more tha indicaled as 1 ghe cold be

Do not exceed the recommended tightening torque for the screws:

| Screw size | M2 | M3 | M3.5 | M4 |
| :--- | :---: | :---: | :---: | :---: |
| Tightening torque in Nm | 0.3 | 0.5 | 0.8 | 1.2 |

The telescopic plunger has to be pressed axially. The deviation from
the plunger axis should not exceed $5^{\circ}$. The plunger can be supplied with a protective sleeve to prevent foreign bodies from penetrating between the actuator button and the collar

## Roller Plunge

The roller plunger can be actuated by means of a rotating or sliding
cam. The strike angle and position must be calculated in such a wa to avoid a sudden shock on the roller. The roller plunger must no be struck by a cam with an attack angle exceeding $40^{\circ}$ and a spee higher than $2 \mathrm{~m} / \mathrm{s}$. For a speed up to $3 \mathrm{~m} / \mathrm{s}$, the angle has to be lower than $30^{\circ}$


A telescopic plunger allows to increase the available over travel. Whenever possible the mounting should be done using the threaded collar
and tightening the nuts provided for that purpose. The length of the threaded collar can easily be custom modified to adapt to your mount ing requirements.
解 point by $50 \%$ of the available over travel. When releasing the switch and moving back in its free position, make sure there is no pre-loading force applied to ensure stable free position.

The microswitch should not be used as a mechanical stop by fully tak ing up the over travel A strong impact on the housing could damag the switch or affect its life span


## Simple Lever

The straight levers are the most robust and reliable of the lever ac tuators. The small switch plunger button is protected against sudde ing down the plunger button Activating the lever releases the pless

These levers can easily be modified by extending the lever or adding rollers or floaters.


Please observe the following max imum angles for speeds up to 2 $\mathrm{m} / \mathrm{s}$.

Approach from A: $\max 45^{\circ}$
Approach from B: $\max 30^{\circ}$


MPORTANT: This form of actuator must be very accurately installed in order that the roller stirrup may tip back without forcing o actuating the microswitch. Too low a striking point will cause the stirrup to wrench from the lever.

## Direct Action Levers

The lever acts directly on the pin plunger with an actuating force at the end of the lever arm reduced by its length. The application conditions remain the same as for the indirect levers.

The lever can easily be adapted to your requirements by extending or bending the lever arm or by adding rollers or floaters.


## Soldering

## Cable Cross Section

## Cable Exit Option

Depending on your application Microprecision Electronics SA may propose different cable or wires, these options also include the possibility
The cable cross section has to be adapted to the rated power used as per the table below. If an application is requiring a cross section low Electronics SA wil print on the switch the rated power corresponding to the used cable.

| Standard Series | Cross Section $\left(\mathrm{mm}^{2}\right)$ | Power Rating |
| :--- | :---: | :---: |
| MP400-500 | 0.25 | 250 VAC 2 A |
| MP400-500 | 0.50 | 250 VAC 5 A |
| MP300 | 0.75 | 250 VAC 6A |
| MP220-225 | 1.00 | 250 VAC 10A |
| MP40-90-110-210-215 | 1.00 | 400 VAC 10A |
| MP40-90-110-210 | 1.50 | 250 VAC 15A |

Standard

$\qquad$

## Cable Material

The cable standard is PVC - Polyvinyl Chloride for normal applications. The temperature range is normaly between $-20^{\circ} \mathrm{C}$ and $+105^{\circ} \mathrm{C}$, and may vary depending on the manufacturer and product.

For special applications other cable materials are also available
PUR - Polyurethane: Excellent wear-and-tear resistance and resists most oils

SI - Silicone: Ideal for high temperature
See microswitch family for the specific options on the cable. The spec ifications of a cable may vary.

## Microswitch - SERIES MP40



## Actuator

Type $\mathbf{0}$ : Basic switch - Pin Button


## Actuator

Type 1A: Telescopic with Short Thread

| Actuating Force Fa max. $(\mathbf{N})$ | 5.0 |
| :--- | :--- |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 2.5 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $38.0 \pm 0.6$ |
| Operating Position Pa $(\mathbf{m m})$ | $37.5 \pm 0.3$ |
| Over-Travel sr min. $\mathbf{m m})$ | 5.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.05 |



Type 1SP21: Telescopic Built-In with Protective Sleeve


| Actuating Force Fa max. (N) | 5.0 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 2.0 |
| Free Position Pr $(\mathrm{mm})$ | $21.7 \pm 0.6$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $21.3 \pm 0.3$ |
| Over-Travel sr min. $\mathbf{( m m})$ | 1.00 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.06 |

Type 1S29: Telescopic

| Actuating Force Fa max. (N) | 5.0 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 2.0 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $21.7 \pm 0.6$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $21.3 \pm 0.3$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 1.2 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.06 |


|  |  |
| :--- | :--- |
| Actuating Force Fa max. $(\mathrm{N})$ | 5.0 |
| Release Force Fr min. $(\mathrm{N})$ | 2.5 |
| Free Position Pr $(\mathrm{mm})$ | $28.4 \pm 0.6$ |
| Operating Position Pa $(\mathrm{mm})$ | $27.9 \pm 0.3$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 2.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.05 |



Actuating Force Fa max. (N)
 Free Position $\operatorname{Pr}(\mathrm{mm})$ Operating Position $\mathrm{Pa}(\mathrm{mm})$ Over-Travel sr min. (mm) Differential Travel sd max. (mm)

|  | 5.0 |
| :--- | :--- |
|  | 2.5 |
|  | $50.3 \pm 0.6$ |
|  | $49.8 \pm 0.3$ |
|  | 5.0 |
| ת) | 0.05 |

Optional: stairless steel roller, transvers rolle

Type 2A: Simple Lever - Direct Action -

| Actuating Force Fa max. $(\mathrm{N})$ | 2.5 |
| :--- | :--- |
| Release Force Fr min. N$)$ | 0.7 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $27.0 \pm 2.0$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $22.0 \pm 2.0$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 2.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.80 |

## Actuator

Type 3A: Simple Lever - Indirect Action -


Optional: lever mounted on opposite side

## Actuator

Type 7A40: Simple Adjustable Lever - Direct Action -


| Actuating Force Fa max. (N) | 0.5 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 0.15 |
| Free Position Pr $(\mathrm{mm})$ | - |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | Ajustable |
| Over-Travel sr min. $(\mathrm{mm})$ | - |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.70 |

Optional: lever mounted on opposite side


Type 5AL: Simple Lever with Roller - Indirect Action -


Type 6AL: Simple Lever with Bending Roller - Indirect Action


| Actuating Force Fa max. $(\mathrm{N})$ | 4.5 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 1.5 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $38.4 \pm 1.5$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $36.0 \pm 1.5$ |
| Over-Travel sr min. $\mathbf{( m m})$ | 3.5 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.50 |
| Optional: lever mounted on opposite side, stainless steel roller, trans- <br> vers roller |  |

Type 7AC : Simple Adjustable Lever with Wire - Direct Action -


Optional: lever mounted on opposite side

## Type 8AL40 : Simple Adjustable Lever with Roller - Direct Action -



| Actuating Force Fa max. (N) | 0.5 |
| :--- | :--- |
| Release Force Fr min. ( N$)$ | 0.15 |
| Free Position $\mathrm{Pr}(\mathrm{mm})$ | - |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | Ajustable |
| Over-Travel sr min. $(\mathrm{mm})$ | - |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.70 |
| Optional: lever mounted opposite side, stainless steel rolle, transvers <br> roller |  |

## Electrical Circuit

| $\begin{aligned} & \text { oㅁ } \\ & \frac{1}{2} \\ & \dot{8} \\ & \text { © } \end{aligned}$ |  | Actuator Code | Circuit |  | Actuator Code | Circuit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Direct Action | $\begin{aligned} & 0 \\ & 1 \mathrm{~S} 21 \\ & 1 \mathrm{SP} 21 \\ & 1 \mathrm{~S} 29 \\ & 1 \mathrm{~A} \\ & 1 \mathrm{~A} 58 \\ & 1 \mathrm{BL} \\ & 2 \mathrm{~A} \\ & 4 \mathrm{AL} \\ & 7 \mathrm{~A} 40 \\ & 7 \mathrm{AC} \\ & 8 \mathrm{AL} 40 \end{aligned}$ |  | Indirect Action | 3A <br> 5AL 6AL | $\stackrel{2}{4}$ |

## Protection Cover

A protection cover is available to protect the user from any contact with the terminals of the MP40 under power. The protection cover MP40-Z is fixed to the MP40 housing by means of a screw Parker

## MP40-0 + MP40-Z



Ordering Information

|  |  | MP | 4 | 0 | - | 5AL | + | MP40-Z |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Housing |  |  |  |  |  |  |  |  |
| 4: | Screw Terminals |  |  |  |  |  |  |  |
| $5:$ | Solder Lugs |  |  |  |  |  |  |  |
| Contact |  |  |  |  |  |  |  |  |
| 0 : | Silver Contact |  |  |  |  |  |  |  |
| 1: | Gold Contact |  |  |  |  |  |  |  |
| Actuato |  |  |  |  |  |  |  |  |
| 0 : | Basic switch - Pin Button |  |  |  |  |  |  |  |
| 1521 | Telescopic Built-In |  |  |  |  |  |  |  |
| $1 \mathrm{SP21}$ | Telescopic Built-In with Protective Sleeve |  |  |  |  |  |  |  |
| 1S29: | Telescopic |  |  |  |  |  |  |  |
| 1A: | Telescopic with Short Thread |  |  |  |  |  |  |  |
| 1A58: | Telescopic with Thread |  |  |  |  |  |  |  |
| 1BL: | Telescopic with Roller |  |  |  |  |  |  |  |
| 2A: | Simple Lever - Direct Action |  |  |  |  |  |  |  |
| 3A: | Simple Lever - Indirect Action |  |  |  |  |  |  |  |
| 4AL: | Simple Lever with Roller - Direct Action |  |  |  |  |  |  |  |
| 5AL: | Simple Lever with Roller - Indirect Action |  |  |  |  |  |  |  |
| 6AL: | Simple Lever with Bending Roller - Indirect Action |  |  |  |  |  |  |  |
| 7A40: | Simple Adjustable Lever - Direct Action |  |  |  |  |  |  |  |
| 7AC: | Simple Adjustable Lever with Wire - Direct Action |  |  |  |  |  |  |  |
| 8AL40: | Simple Adjustable Lever with Roller - Direct Action |  |  |  |  |  |  |  |
| Optiona |  |  |  |  |  |  |  |  |
| MP40-Z | Protection Cover |  |  |  |  |  |  |  |

## Microswitch - SERIES MP90

## Description



## Actuator

Type $\mathbf{0}$ : Basic switch - Pin Button


Type 1A: Telescopic with Short Thread


| Actuating Force Fa max. $(\mathrm{N})$ | 6.0 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 3.0 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $39.1 \pm 0.6$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $38.4 \pm 0.3$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 5.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.08 |

Type 1A58: Telescopic with Thread


Actuator

Type 1BL: Telescopic with Roller


| Actuating Force Fa max. (N) | 6.0 |
| :--- | :--- |
| Release Force Fr min. $\mathbf{( N )}$ | 3.0 |
| Free Position $\operatorname{Pr}(\mathbf{m m})$ | $51.3 \pm 0.6$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $50.6 \pm 0.3$ |
| Over-Travel sr min. $(\mathbf{m m})$ | 5.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.08 |
| Optional: stainless steel rolle, transvers roller |  |

Optional: stainless steel roller, transvers soller

Type 3A: Simple Lever - Indirect Action -


| Actuating Force Fa max. $(\mathrm{N})$ | 4.5 |
| :--- | :--- |
| Release Force Fr min. N$)$ | 1.2 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $30.3 \pm 1.5$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $28.5 \pm 1.5$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 3.5 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.50 | Differential Travel sd max. (mm)

Optional: lever mounted on opposite side

Type 5AL: Simple Lever with Roller - Indirect Action -


| Actuating Force Fa max. (N) | 4.5 |
| :---: | :---: |
| Release Force Fr min. (N) | 1.2 |
| Free Position Pr (mm) | $34.4 \pm 1.5$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $31.9 \pm 1.5$ |
| Over-Travel sr min. (mm) | 3.5 |
| Differential Travel sd max. (mm) | 0.60 |

Optional: lever mounted on opposite side, stainess steel roller, transvers roller

Type 6AL: Simple Lever with Bending Roller - Indirect Action


| Actuating Force Fa max. ( N$)$ | 4.5 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 1.2 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $40.5 \pm 1.5$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $37.9 \pm 1.5$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 3.5 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.60 |
| Optional : lever mounted on opposite side, stainless steel roller, trans- |  | vers roller

## Actuator

Type 7A40: Simple Adjustable Lever - Direct Action


Type 7AF/63.5/50 : Simple Lever with Floater - Direct Action -


Type 8AL40: Simple Adjustable Lever with Roller - Direct Action


| Actuating Force Fa max. (N) | 0.6 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 0.2 |
| Free Position Pr $(\mathrm{mm})$ | - |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | Ajustable |
| Over-Travel sr min. $(\mathrm{mm})$ | - |
| Differential Travel sd max. (mm) | 0.80 |
| Optional: lever mounted opposite side, stainless steel roller, transvers <br> roller |  | Option

roller

## Electrical Circuit



|  |  | MP9 | 0 | 5AL |
| :---: | :---: | :---: | :---: | :---: |
| Contact |  |  |  |  |
| 0 : | Silver Contact |  |  |  |
| 1: | Gold Contact |  |  |  |
| Actuator |  |  |  |  |
| 0 : | Basic switch - Pin Button |  |  |  |
| 1S29: | Telescopic |  |  |  |
| 1A: | Telescopic with Short Thread |  |  |  |
| 1A58: | Telescopic with Thread |  |  |  |
| 1BL: | Telescopic with Roller |  |  |  |
| 3A: | Simple Lever - Indirect Action |  |  |  |
| 5AL: | Simple Lever with Roller - Indirect Action |  |  |  |
| 6AL: | Simple Lever with Bending Roller - Indirect Action |  |  |  |
| 7A40: | Simple Adjustable Lever - Direct Action |  |  |  |
| 7AC: | Simple Adjustable Lever with Wire - Direct Action |  |  |  |
| 7AF/63.5/50: | Simple Lever with Floater - Direct Action |  |  |  |
| 8AL40: | Simple Adjustable Lever with Roller - Direct Action |  |  |  |

## Microswitch - SERIES MP110

## Description



## MP110

Sealed basic snap action microswitch. A precision microswitch for high breaking capacity, the MP110 series offers IP67 protection using a wide range of interchangeable actuators.

The housing is IP67 sealed using a ultrasonic welding process. AMP style solder lugs allow the use of an additional plug in socket for a complete IP67 cable solution.
A protective terminal cover with field wiring kit allows IP64 protection.
The right microswitch for industrial use when IP67 protection is needed. Changing the switch without changing the wire connection is a big plus for this switch.



## Actuator

Type 0: Basic switch - Pin Button


| Actuating Force Fa max. (N) | 6.0 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 3.0 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $17.4 \pm 0.5$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $16.6 \pm 0.3$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 0.25 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.06 |

Type 1S29: Telescopic


| Actuating Force Fa max. ( N$)$ | 6.0 |
| :--- | :--- |
| Release Force Fr min. N$)$ | 3.0 |
| Free Position Pr $(\mathrm{mm})$ | $29.3 \pm 0.6$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $28.5 \pm 0.3$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 2.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.08 |

Type 1A: Telescopic with Short Thread


|  |  |
| :--- | :--- |
| Actuating Force Fa max. (N) | 6.0 |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 3.0 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $39.1 \pm 0.6$ |
| Operating Position Pa $(\mathbf{m m})$ | $38.4 \pm 0.3$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 5.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.08 |

Type 1A58: Telescopic with Thread


## Actuator

Type 1BL: Telescopic with Roller


| Actuating Force Fa max. (N) | 6.0 |
| :---: | :---: |
| Release Force Fr min. ( N ) | 3.0 |
| Free Position Pr (mm) | $51.3 \pm 0.6$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $50.6 \pm 0.3$ |
| Over-Travel sr min. (mm) | 5.0 |
| Differential Travel sd max. (mm) | 0.08 |



| Actuating Force Fa max. (N) | 3.5 |
| :--- | :--- |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 1.0 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $26.0 \pm 2.0$ |
| Operating Position Pa $(\mathrm{mm})$ | $19.0 \pm 2.0$ |
| Over-Travel st min. $(\mathrm{mm})$ | 2.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.80 |

## Type 3A: Simple Lever - Indirect Action



| Actuating Force Fa max. (N) | 4.5 |
| :--- | :--- |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 1.2 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $31.3 \pm 1.5$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $29.3 \pm 1.5$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 3.5 |
| Differential Travel sd max. (mm) | 0.50 |

Optional: lever mounted on opposite side

Type 3AS: Simple lever - Indirect Action


| Actuating Force Fa max. $(\mathrm{N})$ | 4.7 |
| :--- | :--- |
| Release Force Fr min. N$)$ | 1.2 |
| Free Position Pr $(\mathrm{mm})$ | $26.0 \pm 1.5$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $23.0 \pm 1.5$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 3.5 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.60 |

## Actuator

Type 4AL: Simple Lever with Roller - Direct Action -


| Actuating Force Fa max. $(\mathrm{N})$ | 3.5 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 1.0 |
| Free Position Pr $(\mathrm{mm})$ | $39.0 \pm 2.0$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $31.0 \pm 2.0$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 2.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.80 |

Type 5AL: Simple Lever with Roller - Indirect Action -

Optional: lever mounted on opposite side, stainless steel roller, transOptional
vers rolle

Type 6AL: Simple Lever with Bending Roller - Indirect Action


Optional: lever mounted on opposite side, stainless steel roller, transOptional:
vers roler

Type 7A40: Simple Adjustable Lever - Direct Action


| Actuating Force Fa max. $(\mathrm{N})$ | 0.6 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 0.2 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | - |
| Operating Position Pa $(\mathrm{mm})$ | Ajustable |
| Over-Travel sr min. mm$)$ | - |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.80 |

Optional: lever mounted on opposite

## Actuator

Type 7A120: Simple Long Adjustable Lever - Direct Action -


| Actuating Force Fa max. $(\mathrm{N})$ | 0.2 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 0.05 |
| Free Position $\mathrm{Pr}(\mathrm{mm})$ | - |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | Ajustable |
| Over-Travel sr min. $(\mathrm{mm})$ | - |
| Differential Travel sd max. $(\mathrm{mm})$ | 3.00 |
|  |  |
|  |  |

Type 7AF/63.5/50 : Simple Lever with Floater - Direct Action


Actuating Force Fa max. ( N ) Release Force Fr min. (N) Free Position Pr (mm) Operating Position $\mathrm{Pa}(\mathrm{mm})$ Over-Travel sr min. (mm) Differential Travel sd max. (mm)

Optional: lever mounted on opposite side

Type 8AL40: Simple Adjustable Lever with Roller - Direct Action


| Actuating Force Fa max. (N) | 0.6 |
| :--- | :--- |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 0.2 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | - |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | Ajustable |
| Over-Travel sr min. $(\mathrm{mm})$ | - |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.80 |
| O |  |

Optional: lever mounted opposite side, stainless steel roller, transvers
ooler

## Electrical Circuit

## Protection Cover MP110-Z

The protective cover MP1 10-Z(1) with its cable gland PG7(4) guarantees the contacts a degree of protection. A sealing gasket(2) is com pressed by tightening the fixing screw M3(3).
There are 3 possible cable outlets, $\mathrm{A}, \mathrm{B}$ or C . The electrical connection is made with 3 clips $6.35 \times 0.8 \mathrm{~mm}(5)$ which are crimped to the cable by the end-user.

MP110-Z
Protection Cover IP64


## MP110-Z

Protective Cover IP64 - wired



## MP100-..

Plug-in protection IP67

MP100-../..
Plug-in protection IP67- fixation

## Plug-in protection MP100.../.

The plug-in socket MP100 with its sealing gasket (1) guarantees a contact protection IP67. The mounting and tightening is made with a screw M3 (2) housed in the socket. The socket is supplied with a cable of your choice directly soldered and potted into the housing



## Cable Options

| MP100-K(L)/10 |  |  |  |
| :---: | :---: | :---: | :---: |
| Polyvinyl Chloride Cable | $3 \times 1 \mathrm{~mm}^{2}$ | $-20^{\circ} \mathrm{C}$ to $+105^{\circ} \mathrm{C}$ | 400VAC 10A |
| MP100-K(L)/15 |  |  |  |
| Polyvinyl Chloride Cable | $3 \times 1.5 \mathrm{~mm}^{2}$ | $-20^{\circ} \mathrm{C}$ to $+105^{\circ} \mathrm{C}$ | 250VAC 15A |
| MP100-SI(L)/10 |  |  |  |
| Silicone Cable | $3 \times 1 \mathrm{~mm}^{2}$ | $-40^{\circ} \mathrm{C}$ to $+130^{\circ} \mathrm{C}$ | 400VAC 10A |
| MP100-SI(L)/15 |  |  |  |
| Silicone Cable | $3 \times 1.5 \mathrm{~mm}^{2}$ | $-40^{\circ} \mathrm{C}$ to $+130^{\circ} \mathrm{C}$ | 250VAC 15A |
| MP100-PUR(L)/10 |  |  |  |
| Polyurethane Cable | $3 \times 1 \mathrm{~mm}^{2}$ | $-40^{\circ} \mathrm{C}$ to $+90^{\circ} \mathrm{C}$ | 400VAC 10A |
| MP100-PUR(L)/15 |  |  |  |
| Polyurethane Cable | $3 \times 1.5 \mathrm{~mm}^{2}$ | $-40^{\circ} \mathrm{C}$ to $+90^{\circ} \mathrm{C}$ | 250VAC 15A |

## Color code of wires

|  | Actuator Code | Circuit | Color |
| :---: | :---: | :---: | :---: |
| Direct Action | 0 <br> 1 S29 <br> 1A <br> 1A58 <br> 1BL <br> 2A <br> 4AL <br> 7A40 <br> 7A120 <br> 7AC <br> 7AF/63.5/50 <br> 8AL40 |  | MP100-K: 1 / Brown-2 / Black-4 / Blue MP100-SI: 1 / Red-2 / White-4 / Blue MP100-PUR: 1 / Red - 2 / White - 4 / Blue |
| Indirect Action | 3A <br> 3AS <br> 5AL <br> 6AL | $\frac{2}{2}$ | MP100-K: 1 / Brown-2 / Black - 4 / Blue MP100-SI: 1 / Red - 2 / White - 4 / Blue <br> MP100-PUR: 1 / Red - 2 / White - 4 / Blue |

## Ordering Information

|  |  | 5AL | + | MP100-K2/10 |
| :---: | :---: | :---: | :---: | :---: |
| Contact |  |  |  |  |
| 0 : | Silver Contact |  |  |  |
| 1: | Gold Contact |  |  |  |
| Actuator |  |  |  |  |
| 0 : | Basic switch - Pin Button |  |  |  |
| 1S29: | Telescopic |  |  |  |
| 1A: | Telescopic with Short Thread |  |  |  |
| 1A58: | Telescopic with Thread |  |  |  |
| 1BL: | Telescopic with Roller |  |  |  |
| 2A: | Simple Lever - Direct Action |  |  |  |
| 3A: | Simple Lever - Indirect Action |  |  |  |
| 3AS: | Simple Lever - Indirect Action |  |  |  |
| 4AL: | Simple Lever with Roller - Direct Action |  |  |  |
| 5AL: | Simple Lever with Roller - Indirect Action |  |  |  |
| 6AL: | Simple Lever with Bending Roller - Indirect Action |  |  |  |
| 7A40: | Simple Adjustable Lever - Direct Action |  |  |  |
| 7A120: | Simple Adjustable Lever - Direct Action |  |  |  |
| 7AC: | Simple Adjustable Lever with Wire - Direct Action |  |  |  |
| 7AF/63.5/50: | Simple Lever with Floater - Direct Action |  |  |  |
| 8AL40: | Simple Adjustable Lever with Roller - Direct Action |  |  |  |
| Optional |  |  |  |  |
| MP110-Z | Protection Cover IP64 |  |  |  |
| MP100-K../.. | Plug-in Polyvinyl Chloride Cable L(m), optional 10 or 15A |  |  |  |
| MP100-SI../.. | Plug-in Silicone Cable L(m), optional 10 or 15A |  |  |  |
| MP100-PUR../.. | Plug-in Polyurethane Cable L(m), optional 10 or 15A |  |  |  |

## Microswitch - SERIES MP210/220



## CE 解

## MP210/220

The MP210/220 is an IP67 sealed snap action microswitch with potted cable for demanding industrial applications. All actuators are stainless steel for maximum protection in hazardous industrial environments.

The switch can be supplied with two different electrical circuits.
The MP2 10 version is a single pole double throw microswitch for a power rating of 250VAC/15A. In its MP220 version a single pole double break circuit can double-break a power line of $250 \mathrm{VAC} / 10 \mathrm{~A}$. Operational temperature rating under EN6 1058 is $-40^{\circ} \mathrm{C}$ to $+130^{\circ} \mathrm{C}$, but temperature rating as well as the power rating may change based on the selected potted cable material and cross section.


Description



MP220
EN 61058-1 250VAC/15A $50^{\prime} 000$ cycles EN 61058-1 250VAC/10A $50^{\prime} 000$ cycles EN 61058-1 $400 \mathrm{VAC} / 10 \mathrm{~A} \quad 50^{\prime} 000$ cycles $\quad$ UL 61058-1 $\quad 250 \mathrm{VAC} / 10 \mathrm{~A} \quad 50^{\prime} 000$ cycles UL 61058-1 250VAC/15A $50^{\prime} 000$ cycles Resistive load UL 61058-1 400VAC/10A $50^{\prime} 000$ cycles CSA C22.2 250VAC/6A 6'000 cycles*

| Membrane | Flu |
| :--- | :--- |
| Switching Circuit | Ch |
|  | co |

Connection

|  |  |  |  | Other material optional |  | Sther material optional <br> Octuator | Stainless steel |
| :--- | :--- | :--- | :---: | :---: | :---: | :---: | :---: |


| Actuation Force | Between 0.2 to 6.0 N, depending on the lever |
| :--- | :--- | :--- |
| Differential Travel | $0.05 \mathrm{~mm}-$ Optional 0.02 mm |
| Temperature Range | EN $61058-1-40^{\circ} \mathrm{C}$ to $+130^{\circ} \mathrm{C}$ |
|  | UL $61058-1-40^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$ |
| Cable selection may reduce temperature range |  |


| Between 0.2 to 6.0 N, depending on the lever |
| :--- |
| $0.05 \mathrm{~mm}-$ Optional 0.02 mm |
| $\mathrm{EN} 61058-1-40^{\circ} \mathrm{C}$ to $+130^{\circ} \mathrm{C}$ |
| UL $61058-1-40^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$ |
| Cable selection may reduce temperature range |
| $50 \times 10^{6}$ cycles | $50 \times 10^{6}$ cycles

## Actuator

Type 0: Basic switch - Pin Button


| Actuating Force Fa max. (N) | 6.0 |
| :--- | :--- |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 2.5 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $17.4 \pm 0.5$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $16.5 \pm 0.3$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 0.25 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.10 |

## Type 1S29: Telescopic



| Actuating Force Fa max. (N) | 6.0 |
| :--- | :--- |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 2.5 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $29.3 \pm 0.6$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $28.4 \pm 0.3$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 2.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.12 |

Type 1A: Telescopic with Short Thread


| Actuating Force Fa max. (N) | 6.0 |
| :--- | :--- |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 2.5 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $39.1 \pm 0.6$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $38.4 \pm 0.3$ |
| Over-Travel sr min. $(\mathbf{m m})$ | 5.0 |
| Differential Travel sd max. $\mathbf{( m m})$ | 0.12 |

Type 1A58: Telescopic with Thread



## Actuator

Type 1BL: Telescopic with Roller

| Actuating Force Fa max. (N) | 6.0 |
| :--- | :--- |
| Release Force Fr min. $(\mathbf{N})$ | 2.5 |
| Free Position Pr $(\mathrm{mm})$ | $51.4 \pm 0.6$ |
| Operating Position Pa $\mathbf{( m m})$ | $50.7 \pm 0.3$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 5.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.12 |

Optional: stainless steel rolle, transvers roller

Type 2A: Simple Lever - Direct Action -

Type 3A: Simple Lever - Indirect Action


Actuating Force Fa max. (N) Release Force Fr min. ( $N$ ) Free Position $\operatorname{Pr}(\mathrm{mm})$ Operating Position $\mathrm{Pa}(\mathrm{mm})$ Over-Travel sr min. (mm) Differential Travel sd max. (mm)
Optional: lever mounted on opposite side

Type 4AL: Simple Lever with Roller - Direct Action -


| Actuating Force Fa max. (N) | 3.5 |
| :--- | :--- |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 1.0 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $26.0 \pm 2.0$ |
| Operating Position Pa $(\mathrm{mm})$ | $18.0 \pm 2.0$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 2.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.80 |

Optional: lever mounted on opposite side


| Actuating Force Fa max. (N) | 3.5 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 1.0 |
| Free Position Pr $(\mathrm{mm})$ | $39.0 \pm 2.0$ |
| Operating Position Pa $(\mathrm{mm})$ | $30.0 \pm 2.0$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 2.0 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.80 |

## Actuator

Type 5AL: Simple Lever with Roller - Indirect Action -


Type 6AL: Simple Lever with Bending Roller - Indirect Action -


| Differential Travel sd max. (mm) | 0.90 |
| :--- | :--- |
| Optional: lever mounted on opposite side, stainless steel roller, trans- |  | Optional:

vers roler

Type 7A40 : Simple Adjustable Lever - Direct Action -


| Actuating Force Fa max. $(\mathrm{N})$ | 0.6 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 0.2 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | - |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | Ajustable |
| Over-Travel sr min. $(\mathrm{mm})$ | - |
| Differential Travel sd max. $(\mathrm{mm})$ | 1.20 |

Optional: lever mounted on opposite side

Type 7AC: Simple Adjustable Lever with Wire - Direct Action


## Actuator

Type 7AF/63.5/50 : Simple Lever with Floater - Direct Action -


Type 8AL40: Simple Adjustable Lever with Roller - Direct Action -


| Actuating Force Fa max. $(\mathrm{N})$ | 0.6 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 0.2 |
| Free Position Pr $(\mathrm{mm})$ | - |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | Austable |
| Over-Travel sr min. $(\mathrm{mm})$ | - |
| Differential Travel sd max. $(\mathrm{mm})$ | 1.20 |

Dilierential ravel sd max. (mm)

Option
roller

## Electrical Circuit



Ordering Information

|  |  | MP2 1 | 0 |  | 5AL | 1 | 3 | 100 | 1 | 200 | sı |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Circuit |  |  |  |  |  |  |  |  |  |  |  |
| 1: | Single Break |  |  |  |  |  |  |  |  |  |  |
| 2: | Double Break |  |  |  |  |  |  |  |  |  |  |
| Contact |  |  |  |  |  |  |  |  |  |  |  |
| 0 : | Silver Contact |  |  |  |  |  |  |  |  |  |  |
| 1: | Gold Contact |  |  |  |  |  |  |  |  |  |  |
| Actuator |  |  |  |  |  |  |  |  |  |  |  |
| 0 : | Basic switch - Pin Button |  |  |  |  |  |  |  |  |  |  |
| 1S29: | Telescopic with Thread |  |  |  |  |  |  |  |  |  |  |
| 1A: | Telescopic with Short Thread |  |  |  |  |  |  |  |  |  |  |
| 1A58: | Telescopic with Thread |  |  |  |  |  |  |  |  |  |  |
| 1BL: | Telescopic with Roller |  |  |  |  |  |  |  |  |  |  |
| 2A: | Simple Lever - Direct Action |  |  |  |  |  |  |  |  |  |  |
| 3A: | Simple Lever - Indirect Action |  |  |  |  |  |  |  |  |  |  |
| 4AL: | Simple Lever with Roller - Direct Action |  |  |  |  |  |  |  |  |  |  |
| 5AL: | Simple Lever with Roller - Indirect Action |  |  |  |  |  |  |  |  |  |  |
| 6AL: | Simple Lever with Bending Roller - Indirect Action |  |  |  |  |  |  |  |  |  |  |
| 7A40: | Simple Adjustable Lever - Direct Action |  |  |  |  |  |  |  |  |  |  |
| 7AC: | Simple Adjustable Lever with Wire - Direct Action |  |  |  |  |  |  |  |  |  |  |
| 7AF/63.5/50: | Simple Lever with Floater |  |  |  |  |  |  |  |  |  |  |
| 8AL40: | Simple Adjustable Lever with Roller |  |  |  |  |  |  |  |  |  |  |
| Number of conductors |  |  |  |  |  |  |  |  |  |  |  |
| 3 : | MP210 Single Break |  |  |  |  |  |  |  |  |  |  |
| 4: | MP220 Double Break |  |  |  |  |  |  |  |  |  |  |
| Cross section |  |  |  |  |  |  |  |  |  |  |  |
| 100: | $1.00 \mathrm{~mm}^{2}-400 \mathrm{VAC} / 10 \mathrm{~A}(\mathrm{MP2} 210) ; 250 \mathrm{VAC} / 10$ | OA (MP220) |  |  |  |  |  |  |  |  |  |
| 150: | $1.50 \mathrm{~mm}^{2}-250 \mathrm{VAC} / 15 \mathrm{~A}$ (MP2 10) |  |  |  |  |  |  |  |  |  |  |
| Cable length in centimeters (cm) |  |  |  |  |  |  |  |  |  |  |  |
| Cable material |  |  |  |  |  |  |  |  |  |  |  |
| PVC: | Polyvinyl Chloride $-20^{\circ} \mathrm{C}$ to $+105^{\circ} \mathrm{C}$ |  |  |  |  |  |  |  |  |  |  |
| PVCU | Polyvinyl Chloride $-20^{\circ} \mathrm{C}$ to $+105^{\circ} \mathrm{C}$ (Approval UL) |  |  |  |  |  |  |  |  |  |  |
| PUR: | Polyurethane $-40^{\circ} \mathrm{C}$ to $+90^{\circ} \mathrm{C}$ |  |  |  |  |  |  |  |  |  |  |
| SI: | Silicone $-40^{\circ} \mathrm{C}$ to $+130^{\circ} \mathrm{C}$ |  |  |  |  |  |  |  |  |  |  |

## Microswitch - SERIES MP215/225



MP215
MP225

| Approval | EN 61058-1 400VAC/10A 50'000 cycles Resistive load | EN 61058-1 250VAC/10A 50'000 cycles Resistive load |
| :---: | :---: | :---: |
| Housing | Plastic reinforced with glass fiber (PBT) | Plastic reinforced with glass fiber (PBT) |
| Pin Button | PC | PC |
| Membrane | Fluorosilicone - other optional materials available | Fluorosilicone - other optional materials available |
| Switching Circuit | Change over - snap action with blade spring in copper/beryllium | Double Break - snap action with blade spring in copper/beryllium |
| Contact | Silver - optional gold | Silver - optional gold |
| Connection | Cable with PG PVCPG $\quad-20^{\circ} \mathrm{C}$ to $+100^{\circ} \mathrm{C}$ PURPG SIPG $-20^{\circ} \mathrm{C}$ to $+90^{\circ} \mathrm{C}$ Other material optional | Cable with PG  <br> PVCPG $-20^{\circ} \mathrm{C}$ to $+100^{\circ} \mathrm{C}$ <br> PURPG $-20^{\circ} \mathrm{C}$ to $+90^{\circ} \mathrm{C}$ <br> SIPG $-20^{\circ} \mathrm{C}$ to $+100^{\circ} \mathrm{C}$ <br> Other material optional  |
| Actuator | Stainless steel | Stainless steel |
| Degree of Protection | Housing IP68 (2bar) Connection IP68 (2bar) | Housing IP68 (2bar) Connection IP68 (2bar) |
| Class of Protection | I | 11 |
| Micro-switching | $\mu$ | $\mu$ |
| Distance between Contacts | 0.80 mm | 0.80 mm |
| Dimensions | DIN 41 635, form E $49 \times 35 \times 17.5 \mathrm{~mm}$ | DIN 41 635, form E $49 \times 35 \times 17.5 \mathrm{~mm}$ |
| Actuation Force | 12N | 12 N |
| Differential Travel | 0.10 mm | 0.10 mm |
| Temperature Range | EN $61058-1-40^{\circ} \mathrm{C}$ to $+130^{\circ} \mathrm{C}$ <br> Cable selection may reduce temperature range | EN $61058-1-40^{\circ} \mathrm{C}$ to $+130^{\circ} \mathrm{C}$ <br> Cable selection may reduce temperature range |
| Mechanical Life | $50 \times 10^{6}$ cycles | $50 \times 10^{6}$ cycles |

## MP215/225

The MP2 15/225 is an IP68 sealed snap action microswitch with potted cable for very demanding industrial applications. With its strengthened cable outlet and increased actuating force it can operate completely immersed in liquids. All actuators are stainless steel for maximum protection in hazardous industrial environments.

The switch can be supplied with two different electrical circuits. The MP2 15 version is a single pole double throw microswitch for a powe rating of 400VAC/10A. In its MP225 version a single pole double break circuit can double-break a power line of up to 250VAC/10A


CE 令


## Actuator

Type 0: Basic switch - Pin Button


| Actuating Force Fa max. (N) | 12.5 |
| :--- | :--- |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 6 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $17.4 \pm 0.5$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $16.5 \pm 0.3$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 0.25 |
| Differential Travel sd max.(mm) | 0.10 |

Type 1ACEA : Telescopic with Short Thread


Type 1BLACEA: Telescopic with Stainless steel Roller


## Electrical Circuit



## Ordering Information



## Microswitch - SERIES MP300

## Description



MP310

MP300
A versatile miniature IP67 microswitch with a temperature range up to $170^{\circ} \mathrm{C}$ and stainless steel levers. Ideal for a wide range of applications, including those in the most demanding industrial environments. The MP300 Series features unparalleled flexibility in terms of levers and telescopic plungers. Small differential travel, large choice of cable and wire connections makes this switch a perfect solution for industrial OEM customers.

C€ 急 ${ }^{9} \mathrm{qX}_{\mathrm{us}}$


## Description

## MP310 / MP320



## Mechanical Life

## Actuator

Type $\mathbf{0}$ : Basic switch - Pin Button


## Type 1MS27: Telescopic



Actuating Force Fa max. (N)
Release Force Fr min. (N)
Free Position $\operatorname{Pr}(\mathrm{mm})$ Operating Position $\mathrm{Pa}(\mathrm{mm})$ Over-Travel sr min. (mm)
Differential Travel sd max. (mm)

Type 1ML: Telescopic with Stainless Steel Roller


Actuating Force Fa max. (N) Release Force Fr min. (N) Free Position $\operatorname{Pr}(\mathrm{mm})$ Operating Position $\mathrm{Pa}(\mathrm{mm})$ Over-Travel sr min. (mm) Differential Travel sd max. (mm)
Optionall: transvers roller

## Actuator

Type 3MA : Simple Lever - Indirect Action -


Type 5MAL: Simple Lever with Roller - Indirect Action -


| Actuating Force Fa max. (N) | 3.0 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 1.0 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $35.6 \pm 1.0$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $34.0 \pm 0.6$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 2.5 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.8 |

Optional: lever mounted on opposite side, stainless steel roller (5MALA), transvers roller

Type 6MAL: Simple Lever with Bending Roller - Indirect Action -


| Actuating Force Fa max. (N) | 3.0 |
| :--- | :--- |
| Release Force Fr min. (N) | 1.0 |
| Free Position Pr $(\mathrm{mm})$ | $41.5 \pm 1.0$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $39.8 \pm 0.6$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 2.5 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.8 |

Optional: lever mounted on opposite side, stainless steel roller (6MALA), transvers roller

## Actuator

Type 7M : Simple Lever - Direct Action -


Actuating Force Fa max. (N) Release Force Fr min. (N) Free Position $\operatorname{Pr}(\mathrm{mm})$ Operating Position $\mathrm{Pa}(\mathrm{mm})$ Over-Travel sr min. (mm) Differential Travel sd max. (mm)

## Type 7MAF/127/50 : Simple Lever with Floater - Indirect Action



Type 8ML25 : Simple Lever with Roller - Direct Action -



Operating Position Pa ( m ) Over-Travel sr min. (mm) Differential Travel sd max. (mm) Optional: stainless steel roller, transvers roller

Type 7M 26 : Simple Lever - Direct Action


| Actuating Force Fa max. (N) | 3.5 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 1.0 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $17.0 \pm 1.0$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $16.0 \pm 0.3$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 0.2 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.1 |

## Electrical Circuit

|  | Actuator Code | Circuit | Color |
| :---: | :---: | :---: | :---: |
| Direct Action | $\begin{array}{\|l} 0 \\ \text { 1MS27 } \\ \text { 1M } \\ \text { 1ML } \\ \text { 7M } \\ \text { 7M26 } \\ \text { 8ML25 } \end{array}$ |  | 1: Brown |
| Indirect Action | 3MA <br> 5MAL <br> 6MAL <br> 7MAF/127/50 | $\frac{2}{4}$ | 4:Blue |

Optional cable and wire exit

## Series MP300

Ordering Information


## Cable length in centimeters (cm)

Cable material
PVC: $\quad$ Polyvinyl Chloride $-20^{\circ} \mathrm{C}$ to $+105^{\circ} \mathrm{C}$
PVCU: Polyvinyl Chloride $-20^{\circ} \mathrm{C}$ to $+105^{\circ} \mathrm{C}$ (Approval UL)
Polyurethane $-40^{\circ} \mathrm{C}$ to $+90^{\circ} \mathrm{C}$

Optional cable and wire exit
Standard exit - without code
c.

## Microswitch - SERIES MP400

## Description



## Actuator

Type 0: Basic switch - Pin Button


| Actuating Force Fa max. $(\mathrm{N})$ | 2.5 |
| :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 0.5 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $9.3 \pm 0.2$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $9.0 \pm 0.2$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 0.6 | Differential Travel sd max. (mm)

Type 7JA : Simple Lever - position A


Type 7JB-: Simple Lever - position B

## Series MP400

## Actuator

Type 8JBL: Simple Lever with Roller - position B


Actuating Force Fa max. (N) Release Force Fr min. (N) Free Position Pr (mm) Operating Position $\mathrm{Pa}(\mathrm{mm})$ Over-Travel sr min. (mm) Differential Travel sd max. (mm)

## Type 8JAGS: Simple Lever with Simulated Roller - position A



| Actuating Force Fa max. (N) | 1.0 |
| :--- | :--- |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 0.15 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $14.7 \pm 0.4$ |
| Operating Position Pa $(\mathrm{mm})$ | $13.5 \pm 0.4$ |
| Over-Travel st min. $(\mathrm{mm})$ | 1.2 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.40 |

## Type 8JBGS: Simple Lever with Simulated Roller - position B



Actualing Force Fa max. (N) Release Force Fr min. (N) Free Position Pr (mm) Operating Position $\mathrm{Pa}(\mathrm{mm})$ Over-Travel sr min. (mm) Differential Travel sd max. (mm)

Type 8JAL: Simple Lever with Roller - position A


| Actuating Force Fa max. ( N$)$ | 1.0 |
| :--- | :--- |
| Release Force Fr min. ( N$)$ | 0.15 |
| Free Position Pr $(\mathrm{mm})$ | $17.2 \pm 0.4$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $16.0 \pm 0.4$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 1.2 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.40 |

## Electrical Circuit

| Actuator Code | Circuit | Color |
| :---: | :---: | :---: |
| 0 <br> 7JA / 7JB <br> 8JAL / 8JBL <br> 8JAGS / 8JBGS |  | 1: Brown 2: White 4: Green |

Optional cable and wire exit


Ordering Information

|  |  | MP43 0 | 0 | - 7JA | 1 | 3 |  | 25 | 1 | 100 | PVC |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Contac |  |  |  |  |  |  |  |  |  |  |  |
| 0 : | Silver Contact |  |  |  |  |  |  |  |  |  |  |
| 1: | Gold Contact |  |  |  |  |  |  |  |  |  |  |
| Actuat |  |  |  |  |  |  |  |  |  |  |  |
| 0 : | Basic switch - Pin Button |  |  |  |  |  |  |  |  |  |  |
| 7JA: | Simple Lever - position A |  |  |  |  |  |  |  |  |  |  |
| 7JB: | Simple Lever - position B |  |  |  |  |  |  |  |  |  |  |
| 8JAL: | Simple Lever with Roller - position A |  |  |  |  |  |  |  |  |  |  |
| 8JBL: | Simple Lever with Roller - position B |  |  |  |  |  |  |  |  |  |  |
| 8JAGS: | Simple Lever with simulated Roller - position A |  |  |  |  |  |  |  |  |  |  |
| 8JBGS: | Simple Lever with simulated Roller - position B |  |  |  |  |  |  |  |  |  |  |
| Number | f conductors |  |  |  |  |  |  |  |  |  |  |
| 3 : | Change over |  |  |  |  |  |  |  |  |  |  |
| Cross se | tion |  |  |  |  |  |  |  |  |  |  |
| $25 \text { : }$ | $0.25 \mathrm{~mm}^{2}, 250 \mathrm{VAC} / 2 \mathrm{~A}$ |  |  |  |  |  |  |  |  |  |  |
| 50: | $0.50 \mathrm{~mm}^{2}, 250 \mathrm{VAC} / 5 \mathrm{~A}$ (PVC only) |  |  |  |  |  |  |  |  |  |  |
| Cable le | ght in centimeters (cm) |  |  |  |  |  |  |  |  |  |  |
| Cable m | erial |  |  |  |  |  |  |  |  |  |  |
| PVC: | Polyvinyl Chloride $-20^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ |  |  |  |  |  |  |  |  |  |  |
| PVCU: | Polyvinyl Chloride $-20^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ (Approval UL) |  |  |  |  |  |  |  |  |  |  |
| PUR: | Polyurethane $-40^{\circ} \mathrm{C}$ to $+90^{\circ} \mathrm{C}$ |  |  |  |  |  |  |  |  |  |  |
| SI: | Silicone $-40^{\circ} \mathrm{C}$ to $+105^{\circ} \mathrm{C}$ |  |  |  |  |  |  |  |  |  |  |
| Optiona | cable and wire exit |  |  |  |  |  |  |  |  |  |  |
|  | Standard exit - without code |  |  |  |  |  |  |  |  |  |  |
| S: | Opposite exit |  |  |  |  |  |  |  |  |  |  |
| c: | Underside exit |  |  |  |  |  |  |  |  |  |  |

## Microswitch - SERIES MP500




## 

## MP500

A subminiature microswitch of standardized small dimensions. The MP500 Series provides long mechanical service, small differential travel and wide temperature range up to $105^{\circ} \mathrm{C}$.


## Description

| MP500 |  |  |
| :---: | :---: | :---: |
| Approval | EN 61058-1 250VAC/5A EN 61058-1 250VAC/2A UL 61058-1 250VAC/5A UL 61058-1 250VAC/2A Resistive load | $25^{\prime} 000$ cycles $50^{\prime} 000$ cycles $25^{\prime} 000$ cycles $50^{\prime} 000$ cycles |
| Housing | Plastic reinforced with glass fiber (PA 6T/66) |  |
| Pin Button | PES |  |
| Membrane | Fluorosilicone |  |
| Switching Circuit | Change over - snap action with blade spring in copper/beryllium and stainless steel spring |  |
| Contact | Silver - optional gold |  |
| Connection | Cable PVC $-20^{\circ} \mathrm{C}$ to $+105^{\circ} \mathrm{C}$ <br> PCB $-40^{\circ} \mathrm{C}$ to $+105^{\circ} \mathrm{C}$ <br> Solder Lugs $-40^{\circ} \mathrm{C}$ to $+105^{\circ} \mathrm{C}$ |  |
| Actuator | Stainless steel |  |
| Degree of Protection | Housing IP67 / IP40 <br> Connection Cable IP67 <br> PCB IP00 <br> Solder Lugs IP00 |  |
| Class of Protection | $\\|$ |  |
| Micro-switching | $\mu$ |  |
| Distance between Contacts | 0.40 mm |  |
| Dimensions | DIN 41 635, form B $20 \times 16 \times 6.5 \mathrm{~mm}$ |  |
| Actuation Force | 0.6 to 2.5 N , depending on the lever |  |
| Differential Travel | 0.05 mm |  |
| Temperature Range | $\begin{array}{ll}\text { EN } 61058-1 & -40^{\circ} \mathrm{C} \text { to }+105^{\circ} \mathrm{C} \\ \text { UL } 61058-1 & -40^{\circ} \mathrm{C} \text { to }+105^{\circ} \mathrm{C} \\ \text { Cable selection may reduce temperature range }\end{array}$ |  |
| Mechanical Life | $10 \times 10^{6}$ cycles |  |

## Actuator

Type LOO : Basic switch - Pin Button


Type L70: Simple Lever - position A


|  | MP500/550 | MP520/570 |
| :--- | :--- | :--- |
| Actuating Force Fa max. (N) | 1.0 | 0.6 |
| Release Force Fr min. $(\mathrm{N})$ | 0.15 | 0.1 |
| Free Position Pr $(\mathrm{mm})$ | $12.0 \pm 0.4$ | $12.0 \pm 0.4$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $10.6 \pm 0.4$ | $10.6 \pm 0.4$ |
| Over-Travel srim. $\mathrm{mm} .(\mathrm{mm})$ | 1.2 | 1.2 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.40 | 0.40 |

Type L71 : Simple Lever - position B


|  | MP500/550 | MP520/570 |
| :--- | :--- | :--- |
| Actuating Force Fa max. (N) | 2.0 | 1.0 |
| Release Force Fr min. $(\mathrm{N})$ | 0.3 | 0.2 |
| Free Position Pr $(\mathrm{mm})$ | $10.3 \pm 0.4$ | $10.3 \pm 0.4$ |
| Operating Position Pa $(\mathrm{mm})$ | $9.7 \pm 0.4$ | $9.7 \pm 0.4$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 0.6 | 0.6 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.30 | 0.30 |



|  | MP500/550 | MP520/570 |
| :--- | :--- | :--- |
| Actuating Force Fa max. (N) | 1.0 | 0.6 |
| Release Force $\operatorname{Fr}$ min. $(\mathrm{N})$ | 0.15 | 0.1 |
| Free Position Pr $(\mathrm{mm})$ | $17.2 \pm 0.2$ | $17.2 \pm 0.4$ |
| Operating Position Pa $(\mathrm{mm})$ | $16.0 \pm 0.2$ | $16.0 \pm 0.4$ |
| Over-Travel sr min. mm$)$ | 1.2 | 1.2 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.40 | 0.40 |

## Actuator

Type L81 : Simple Lever with Roller - position B


|  | MP500/550 | MP520/570 |
| :--- | :--- | :--- |
| Actuating Force Fa max. (N) | 2.0 | 1.0 |
| Release Force Fr min. $(\mathrm{N})$ | 0.3 | 0.2 |
| Free Position $\operatorname{Pr}(\mathrm{mm})$ | $15.7 \pm 0.4$ | $15.7 \pm 0.4$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $15.1 \pm 0.4$ | $15.1 \pm 0.4$ |
| Over-Travel srim. $\mathbf{~ m i n} .(\mathrm{mm})$ | 0.6 | 0.6 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.30 | 0.30 |

## Type L85: Simple Lever with simulated Roller- position A



| Actuating Force Fa max. $(\mathrm{N})$ | 1.0 | 0.5 |
| :--- | :--- | :--- |
| Release Force Fr min. $(\mathrm{N})$ | 0.15 | 0.1 |
| Free Position Pr $(\mathrm{mm})$ | $14.7 \pm 0.4$ | $14.7 \pm 0.4$ |
| Operating Position Pa $(\mathrm{mm})$ | $13.5 \pm 0.4$ | $13.5 \pm 0.4$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 1.2 | 1.2 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.40 | 0.40 |

## Type L86: Simple Lever with simulated Roller - position B



|  | MP500/550 | MP520/570 |
| :--- | :--- | :--- |
| Actuating Force Fa max. (N) | 2.0 | 0.6 |
| Release Force Fr min. $(\mathbf{N})$ | 0.3 | 0.2 |
| Free Position Pr $(\mathrm{mm})$ | $13.2 \pm 0.4$ | $13.2 \pm 0.4$ |
| Operating Position $\mathrm{Pa}(\mathrm{mm})$ | $12.6 \pm 0.4$ | $12.6 \pm 0.4$ |
| Over-Travel sr min. $(\mathrm{mm})$ | 0.6 | 0.6 |
| Differential Travel sd max. $(\mathrm{mm})$ | 0.30 | 0.30 |

## Version light force: MP520/MP570

For applications requiring a light actuating force, for example pressure switches, the Series MP500 offers a version with a modified spring force. All other parameters - dimension, electrical rating and IP protection remain unchanged.

## Version IP40 MP550/MP570

For applications where IP protection is not an issue, the Series MP500 offers a version without the sealing membrane.


## Electrical Circuit




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[^0]:    Design and specifications are subject to change for improvement without prior notice

    Design and specifications are subject to change for improvement without prior notice.

[^1]:    Contact Gap
    The air gap between two contacts of different polarity when the circuit
    The air gap between two contacts of different polarity when the circu is open. The breaking power of a switch depends to a great extent on
    the distance between contacts. For a higher power rating the air gap needs to be increased to prevent any formation of an electrical arc.

    The air gap may vary between 0.2 mm and 0.8 mm depending on the models. This parameter has a direct impact on the differential travel.

